Foamdoctor G2953 is a powerful foam control agent based on an emulsion of mineral oil and non-ionic surfactants.

Foamdoctor G2953 has excellent compatibility in concentrated metal working fluids and lubricants and has no effect on the emulsion characteristics of fluids. It retains efficiency after prolonged storage in the concentrates and has a high efficiency in diluted fluids.

TYPICAL PROPERTIES

- **Appearance:** Off white emulsion
- **Viscosity:** 100 – 300cP

APPLICATION

Foamdoctor G2953 is specifically formulated for metal working fluids and lubricants. It should be agitated before use. Suggested dosage for typical applications:

<table>
<thead>
<tr>
<th>Application</th>
<th>Area</th>
<th>Dosage</th>
</tr>
</thead>
<tbody>
<tr>
<td>Mineral oil based cutting and lubricating fluids</td>
<td>Concentrates</td>
<td>0.3 – 0.5%</td>
</tr>
<tr>
<td>Synthetic and semi synthetic fluids</td>
<td>Diluted fluids</td>
<td>0.02 – 0.05%</td>
</tr>
</tbody>
</table>

May be incorporated directly into concentrates and diluted fluids. In the manufacture of wholly synthetic types, Foamdoctor G2953 may be pre blended with the emulsifiers and wetting agents.

PACKAGING

Foamdoctor G2953 is available in 180kg drums.

SHELF LIFE AND STORAGE CONDITIONS

Keep container tightly closed. Store in a cool dry place between 5°C and 35°C. Agitate well before use. Protect from frost. Shelf life is 12 months in unopened containers.